

20TH STREET
EVE MEN. EXPORT
E5100-0-0020 (PC)

Effective Date: November 12, 1980

COPY

FILTER SPECIFICATION FOR EVE MENTHOL EXPORT

Filter Rod - 4 Up, 100mm Length

Plug Maker - MARK VI/MINIATURE or KDF-2/AF-1

Tow - 3.9/40,000 #10; P.M. Material Code 05-165-A(EAST); 05-165-B(CEL)

Plasticizer - Pz. C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A
5.93 gms/100 100mm Rods

KDF-2 Plug Wrap - Ecusta 648/Schweitzer 650; 26.5mm x 7000m;
P.M. Material Code 06-115-A

MARK VI Plug Wrap - Ecusta 648/Schweitzer 650; 27.5mm x 7000m;
P.M. Material Code 06-121-A

Glue Lines - Two

Type - Polymer 255-11X; P.M. Material Code 60-200-A -OR Q.A. APPROVED EQUIP
Fuller 3913; P.M. Material Code 60-250-A

MARK VI/KDF-2 Lap Adhesive - Eastman A-3; P.M. Material Code 60-230-A -OR Q.A.
Fuller 1076; P.M. Material Code 60-457-A APPROVE
Eastman A-258; P.M. Material Code 60-405-A EQUAL

Circumference - 24.30mm

Resistance to Draw - 100mm Rod - 11.60 inches of water
25mm Plug - 2.85 inches of water

Dry Weight - 65.88 gms/100 100mm Rods

Dry Weight (W/GL) - 66.32 gms/100 100mm Rods

Wet Weight (W/GL) - 72.25 gms/100 100mm Rods

Prepared By: Debbie J. Morgan

Approved By: *James J. Myracle*
Operations Services

/dyd

This supersedes specification dated July 9, 1980.

Reason for change:

1. Tow changed from 4.0/39,000 #70; P.M. Material Code 05-160-A(EAST); 05-160-B(CEL);
to 3.9/40,000 #10; P.M. Material Code 05-165-A(EAST); 05-165-B(CEL).
2. Plasticizer changed from Triacetin (Estrobond B) @ 9% of Dry Weight; P.M. Material
Code 05-800-A to C-111-X @ 9% of Dry Weight; P.M. Material Code 05-832-A.

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